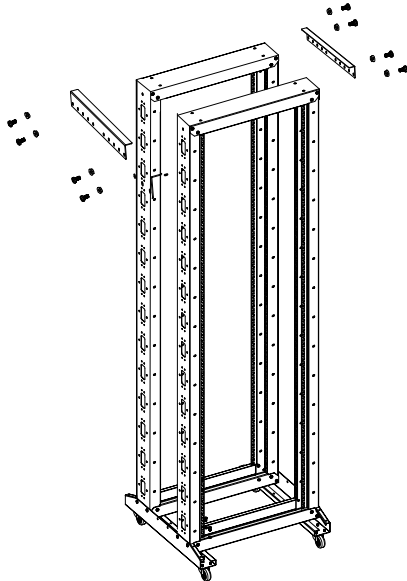


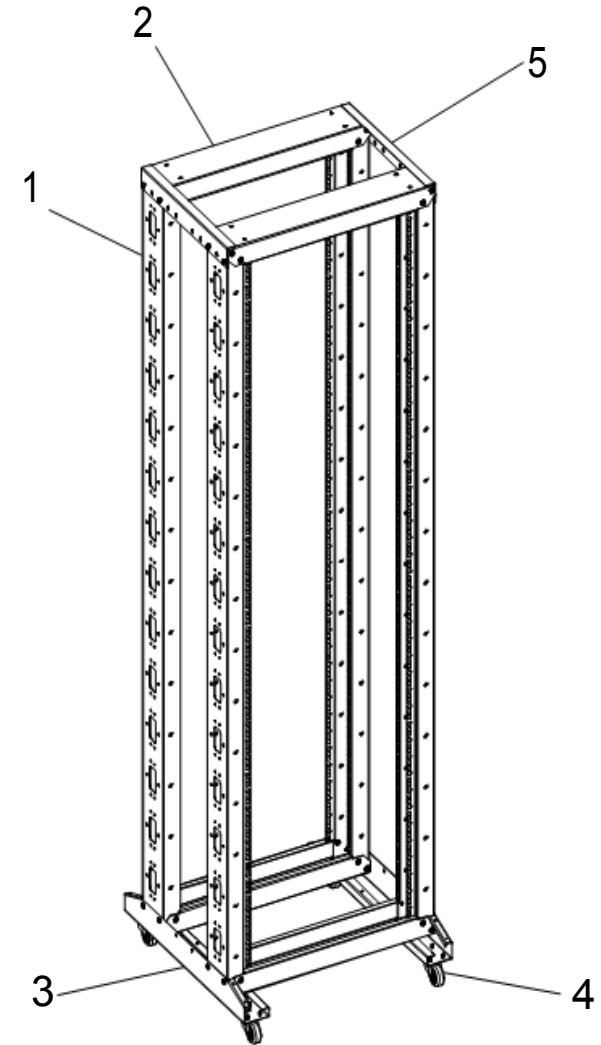
Step 3: Assembly the frame and plinth by 16 sets M6*12 screws and M6 flange nuts.



Step 4: Assembly the top connection part on the frames by 8 sets M6*12 screws and M6 flange nuts.

Note: After assembly, please adjust the diagonal size of the cabinet to ensure homogeneous space for all doors and all doors work well.

4-POST Open Frame Rack Assembly Instruction



Packaging List

- 1. Vertical rail - 4pcs
- 2. Horizontal beam - 4pcs
- 3. Plinth - 2pcs
- 4. 2" heavy-duty castor (2 pcs with brake) - 4pcs
- 5. Top connection part - 2pcs

Item List of Accessories Packaging

Assembly Hardware Kits:

- M6*12 screw - 72pcs
- M6 Flange nut - 72pcs
- 2" heavy-duty castor -2pcs
- 2" heavy-duty castor with brake -2pcs

End User Hardware Kits:

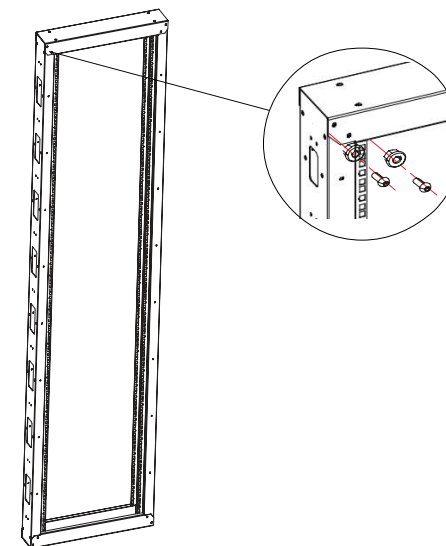
U Capacity $\leq 27U$, 20 sets cagenuts ; $27U < U$ Capacity $\leq 37U$, 30sets cagenuts ; U Capacity $> 37U$, 40 sets cagenuts.
(cagenut : M6*12 screw & M6 cage nut)

Tips: Check the quantities of the items before assembly

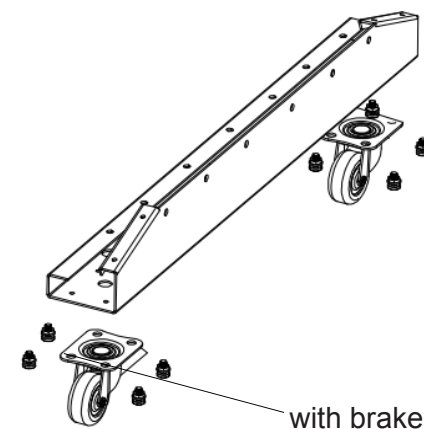
Diagram of accessories

NO.	FIGURE	DESCRIPTION
1		M6 flange nut
2		M6*12 Screw
3		2" heavy-duty castor
4		2" heavy-duty castor with brake
5		M6 cage nut

Installation



Step 1: Assembly vertical rails and horizontal beams to form the frame with 32 sets M6*12 screws and M6 flange nuts.



Step 2: Assembly the castors on the Plinths by 16 sets M6*12 screws and M6 flange nuts.